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Asymmetric Synthesis of 2-Chloro- and 2-Bromo-alkanoic acids by Halogenation of α-D-Glucofuranose-Derived Silyl Ketene Acetals.¹

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Abstract: Optically active (S)-2-bromo- and 2-chloro-alkanoic acids 6 and 7 have been obtained <u>via</u> the diastereoselective halogenation of chiral silyl ketene acetals 3a-f, and subsequent saponification of the resulting crude esters. Examples characterized by e.e. values up to 95% are reported. The diastereoface selectivity is independent of the silyl ketene acetal E/Z configuration.

INTRODUCTION: Optically active 2-haloalkanoic acids are valuable intermediates in organic chemistry. In particular, they are precursors of enantiomerically active 2-aminoacids² and oxiranes³ as well as intermediates in the synthesis of weed-killers⁴ and drugs.⁵ Enantiomerically pure compounds are usually obtained from the corresponding 2-aminoacids⁶ or 2-hydroxyacids;⁷ they have also been prepared by chemical⁸ or biochemical⁹ resolution of racemic 2-halocarboxylic acids. The enantioselective reduction of 2,3-unsaturated 2-haloesters with baker's yeast¹⁰ and the diastereoselective protonation¹¹ and alkylation¹² of chiral 2-halo-oxazoline enolates were also proposed.

Recently, diastereoselective halogenation has received the attention of several laboratories: high diastereomeric excesses (d.e.) were reported for the halogenation of ketene acetals, ¹³ dioxolanones, ¹⁴ and enolates derived from imides ¹⁵ and sultams; ¹⁶ in these cases, the chiral 2-halocarboxylic acid derivatives were used directly in further chemical reactions since no removal of the chiral auxiliary nor isolation of the corresponding 2-haloacids were needed. Effective inductions were also obtained in the halogenation of chiral ketals ¹⁷ and sulfoxides. ¹⁸

In this paper we report the halogenation of ketene acetals **3a-f** by N-chloro- and N-bromo-succinimide (NCS and NBS), leading to high diastereoselectivities (80-95% for chlorination, 70-85% for bromination) (tables 1,2)^{1,19}. The chiral auxiliary, 1,2;5,6-di-O-(1-methylethylidene)-α-D-glucofuranose **1** is a commercial, cheap and non toxic substance which has been already used in some other enantio-²⁰ and diastereo-selective²¹ reactions.

RESULTS and DISCUSSION:

Ketene acetals 3a-f were synthesized using Corey's procedure²² i.e. deprotonation of esters 2a-f in the presence of trimethylchlorosilane using LDA in THF as the base at -70°C. Stereochemical ratio of ketene acetal 3a was shown by gas chromatography (GC) and ¹H NMR to be 90/10, the E configuration being attributed to the major product by N.O.E.D.S. (Nuclear Overhauser Effect Difference Spectroscopy) experiments. This result is in good agreement with previous works concerning other ketene acetals derived from propionic acid.²³ The GC of 3d also shows the presence of two stereoisomers (ratio 90/10) whereas in all other cases only one product was detected. We thus attributed the E configuration to the major isomer of all ketene acetals 3 obtained.

Halogenation of crude ketene acetals 3 with NCS or NBS proceeds rapidly in THF at -70°C leading to chloroesters 4 or bromoesters 5. GC analysis of the crude haloesters allowed, in some cases to determine the d.e. (75-96%) (table 1). The presence of starting esters 2 was also detected in minor amounts (<10%).

Scheme 1: (i) RCH₂COOH/DCC/DMAP, CH₂Cl₂, 0° C; (ii) LDA/ClSiMe₃, THF, -70C; (iii) NCS (or NBS), THF, -70C; (iv) LiOOH, THF-H₂O (3:1), 0° C (method A); 2.4N HCl, acetone, reflux (method B); LiOH, acetonitrile-hexanes (1:1:1), 0° C (method C).

The halogenation of **3a** with NBS at -70°C was proved to be solvent dependent: lowering of the induction level was observed when going from Et₂O and THF (75%) to more polar solvents such as AcOEt (55%) and dichloromethane (25%).

In another set of experiments ketene acetals were reacted with a variety of chlorinating (dichlorine, tertiobutylhypochlorite, hexachlorocyclohexadienone, N,N-dichlorodimethylhydantoïne) and brominating (dibromine, tetrabutylammonium tribromide, 2,4,4,6-tetrabromocyclohexadienone) agents and none of them provided higher diastereoselectivities than N-halosuccinimides. Similar observations have been reported in the literature for the halogenation of other ketene acetals, ¹³ although a spectacular inversion of the

diastereoselectivity was reported in the halogenation of chiral ketals with N-tetrabutylammonium tribromide instead of bromine.¹⁷ It is also to be noted that the use of both (S) and (R) enantiomers of 4-benzyl N-chloro oxazolidinones led in THF to the same predominant diastereoisomer 4a with 74% and 76% d.e. respectively.

In order to compare the relative velocity of the chlorination and bromination reactions, ketene acetal 3a was submitted to a mixture of NBS and NCS (one equivalent each). The analysis of the crude product by ¹H NMR (400 MHz) and GC indicated the formation of 85% of bromoester 5a and 15% of chloroester 4a, a result in good agreement with the higher selectivity observed for the slower chlorination reaction.

| | X = C1 | | | | | | X = Br | | | | | |
|------|--------|--------|--------------|--------|--------|--------|--------|--------------------------|-----|--------|--------|--------|
| | 4 | | (S) 6 e.e.%b | | | 5 | | (S) 7 e.e.% ^b | | | | |
| R | N° | d.e.%a | Ν° | Method | Method | Method | Ν° | d.e.%a | Ν° | Method | Method | Method |
| | | | | Α | В | С | | | | Α | В | С |
| Me | 4a | 90 | 6a | 90 | 90 | 81 | 5a | 75 | 7a | 75 | | 65 |
| n-Pr | 4b | 89 | 6b | 89 | | | 5b | С | 7 b | 77 | | |
| i-Pr | 4c | 96 | 6c | 95 | 95 | 75 | 5c | С | 7 c | 84 | | 67 |
| n-Bu | 4d | С | 6d | 80 | | 78 | 5d | С | 7d | 70 | | |
| i-Bu | 4e | 91 | 6e | | 91 | 90 | 5e | С | 7 e | | 79 | 52 |
| t-Bu | 4f | 90 | 6 f | 90 | | 83 | 5f | С | 7 f | 85 | | |

<u>Table 1</u>: Comparative study of methods used for the hydrolysis of haloesters 4 and 5.

(a) determinated by GC. (b) hydrolysis of 4 or 5 by LiOH/H₂O₂ (method A); HCl 2.4N (method B); LiOH (method C). The e.e. determinated by GC of the corresponding t-butylamides and confirmed by polarimetry for method C. (c) unsatisfactory separation conditions for analysis.

The high diastereoselectivity opens the road to the use of the chiral esters 4 and 5 as intermediates for further chemical reactions. However, in this work, we choose to concentrate on their transformation into 2-haloacids 6 and 7 without racemization of the newly created stereogenic center. We looked at the following experimental procedures: lithium hydroperoxide in THF-water (3:1) at 0°C (method A) which was found to give excellent results in the hydrolysis of carboxamides whereas it was reported inefficient with unactivated esters (methyl, benzyl esters);²⁴ 2.4N hydrochloric acid in acetone at reflux (method B); lithium hydroxide in acetonitrile-hexanes-water (1:1:1) at 0°C (method C) which was shown to be "non racemizing" in many cases.²⁵

We compared the three methods and after distillation of the crude haloacids 6 or 7, the e.e. were determined using the Watabe *et al* procedure²⁷ i. e. transformation into the corresponding t-butylamides and GC analysis on a Chirasil-D-Val column. As shown by results of table 1, the e.e. of the haloacids 6 and 7 obtained by methods A and B are in good accordance with the d.e. of the corresponding haloesters 4 and 5, whereas they are generally, significantly lower when using method C, indicating a partial racemization. These results have been confirmed by hydrolysis of enantiomerically pure chloroester 4b obtained from (S)-valine (scheme 2):

Scheme 2: (a) NaNO2, HCl; (b) 1, DCC, DMAP, CH2Cl2; (c) LiOOH, THF-H2O (3:1), 0°C, 0.5h; (d) 2.4N HCl, acetone, reflux, 2h; (e) LiOH, CH3CN-hexanes-H2O (1:1:1), 0°C, 11 h.

The chiral auxiliary 1 may be recovered when using methods A and C while it is destroyed by the acidic treatment of method B. Compared to method C, method A proved to be a powerful method which readily hydrolysed crowded esters such as the t-butylacetic esters 4f and 5f without racemization. However we would further point out that haloesters 4 and 5 in the presence of starting esters 2 are selectively hydrolyzed under the conditions of method C; methods A and B do not exhibit such a chemioselectivity. Thus, enantiomerically enriched haloacids 6 and 7 obtained by method C show a higher chemical purity (>99%) but a lower enantiomeric excess. In all cases, haloacids of (S)-configuration are obtained. The results obtained by method A are summarized in table 2.

| | | 6 (X=Cl) ^a | | 7 (X=Br) ^a | | | |
|--------------|-----------------|-----------------------|---------------------|-----------------------|----------|---------------------|--|
| R | N° | yield %b | e.e. % ^c | N° | yield %b | e.e. % ^c | |
| Me | 6a | 71 | 90 | 7a | 69 | 75 | |
| n-Pr | 6 b | 66 | 89 | 7 b | 68 | 77 | |
| i-Pr | 6c | 79 | 95 | 7 c | 75 | 84 | |
| n-Bu | 6d | 65 | 80 | 7 d | 63 | 70 | |
| <i>i</i> -Bu | 6e ^d | 75 | _90 | 7e ^d | 75 | 79 | |
| t-Bu | 6 f | 72 | 90 | 7 f | 71 | 85 | |

(a) obtained by hydrolysis of esters 4 or 5 with LiOH/H₂O₂ (method A) unless otherwise stated. (b) yield of distilled acids 6 or 7 versus esters 2. (c) determinated by GC of the corresponding t-butylamides.²⁷ (d) obtained by hydrolysis of 4e or 5e with HCl 2.4N.

Finally, it was shown that the diastereoface selectivity is independent of the Z or E configuration of the starting ketene acetal. ²⁸ Using LiHMDS for the deprotonation of ester **2a** gave an equal quantity of the two isomeric ketene acetals **3a** and the results of the chlorination and bromination of the mixture are reported in table 3. As shown by these results, the E and Z isomers led to the same diastereoisomeric excesses for the chlorination (entries 1,2) while the E isomer led to a slightly higher diastereoselectivity than the Z isomer for the bromination (entries 3,4). Such examples of stereoconvergent reactions are not frequently met in the

| literature. ²⁹ |
|---------------------------|
|---------------------------|

Table 3: Influence of the configuration of 3a in the halogenation with N-halosuccinimides.

| Entry | Halogenating agent | 3a E/Z | 6-7 | e.e.% (conf) |
|-------|--------------------|--------|-----|--------------|
| 1 | NCS | 90/10 | 6a | 90 (S) |
| 2 | NCS | 50/50 | 6a | 90 (S) |
| 3 | NBS | 90/10 | 7a | 75 (S) |
| 4 | NBS | 50/50 | 7a | 65 (S) |

In order to explain the introduction of the halogen atom on the Si-face of 3a whatever its configuration may be, we suggest an ionic mechanism in which the diastereoface selectivity is directed by the prostereogenic B-center.²⁹

Moreover the increasing positive charge (developed on the carbon atom α as the halogenating reagent approaches the carbon atom β) could be stabilized by the interaction with the doublet of an oxygen atom of the chiral auxiliary (scheme 3).

Scheme 3:

Only the oxygen atom of the carbon 5 of the chiral auxiliary, is able to establish this coordination.

Scheme 4:

Models A and B, both leading to (S)-2-haloacids are the less crowded and it is to be noted that model A accounts for the weak dependence on the size of the R group for the diastereoselection observed from 3(E).

Other mechanisms competing with the ionic model proposed cannot be excluded neither can be the possibility of a radical process.

In summary, we have shown that the cheap, commercially available 1,2;5,6-di-O-(1-methylethylidene)- α -D-glucofuranose 1 was an efficient auxiliary for asymmetric halogenation of silyl ketene acetals. Further extensions are currently under investigation.

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EXPERIMENTAL SECTION:

Melting points were determinated on a Kofler WME Reichert-Jung apparatus and are uncorrected. Observed rotations at the Na-D line were obtained at 20°C using a Perkin-Elmer MC 241 polarimeter and CHCl3 as solvent. IR spectra were recorded on a Perkin-Elmer 16 PC FTIR spectrophotometer, in film (liquids) or diluted in CDCl3 (solids). The GC analysis were realized on Hewlett-Packard HP 5890 equiped with a split/splitless injector, a flame ionization detector, and a HP 3396A integrator and fitted for routine analysis with a HP-1 column (methylsilicon, l=5m, d=0.53mm, Tinj=Tdet=200°C), for diastereomeric excess determination with a HP-1 column (methylsilicon, l=25m, d=0.25m, Tinj=Tdet=200°C), and for enantiomeric excess determination of t-butylamides with a Chirasil-D-Val column (l=25m, d=0.25mm, Tinj=Tdet=200°C). 1H NMR spectra were performed on a BRUKER AC 400, and 13°C NMR spectra were performed on a BRUKER AC 200 in CDCl3 unless otherwise stated, chemical shifts are expressed in δ ppm. Mass spectra analysis were performed on a JEOL AX 500 apparatus at 70 eV (Electron Impact, EI), or with isobutane or ammoniac as chemical ionization gas (CI). Anhydrous THF was obtained by distillation over sodium and benzophenone. n-Butyllithium solutions were titrated according to 30. N-Bromo and N-chloro succinimides were recrystallized from dry acetone. The absence of peroxide was proved using Quantofix® peroxide (Macherey-Nagel).

General procedure for esters 2a-f: To alkanoic acid (60 mmol) in 50 ml of dry CH₂Cl₂, was added successively, 4-dimethylaminopyridine (5 mmol) and 1,2;5,6-di-O-(1-methylethylidene)-α-D-glucofuranose 1 (50 mmol). The solution was cooled at 0°C, before adding dicyclohexylcarbodiimide (DCC, 60 mmol) in 60 ml of dichloromethane with stirring. Stirring was maintained 1 hour at 0°C and then 2 to 5 hours at room temperature, while esterification was monitored by GC (column HP-1, l=5m, d=0,53mm). When esterification is complete, DCU was filtered, the filtrate was concentrated and the residue dissolved in 60 ml of ethyl acetate and filtered again. The organic phase was washed with 50 ml of water, followed by 3 times 50 ml of a saturated solution of NaHCO₃, and finally with 50 ml of brine. The organic layer was dried on MgSO₄, filtered, concentrated under vacuo, and the residue was chromatographied (elution: ethyl acetate/hexanes: 10/90) to afford the pure esters 2a-f.

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl propanoate 2a.

Yield 92%; mp 38-40°C; $[\alpha]_D^{20}$ =-31.9(c=1.1); ¹H NMR δ 1.13 (t, 3H, R, 7.5Hz), 1.27, 1.28, 1.37, 1.48 (4s, 12H, H_{7,7'}, H_{8,8'}), 2.34 (q, 2H, CH₂, 7.5Hz), 4.00-4.05 (m, 2H, H_{6,6'}), 4.18 (m, 2H, H₄, H₅), 4.45 (d, 1H, H₂, 3.7Hz), 5.23 (d, 1H, H₃, 2.0Hz), 5.84 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 8.9, 25.1, 26.1, 26.6, 27.4, 27.7, 67.1, 72.3, 75.8, 79.7, 83.2, 104.9, 109.2, 112.1, 172.9; IR (C=O) 1740; Anal. Calcd for C₁₅H₂₄O₇: C, 56.96, H, 7.65, Found: C, 56.79, H, 7.88; M.S.(EI): 301 (M+-15, 53), 101 (100), 43 (63).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl pentanoate 2b.

Yield 90%; pale yellow oil; $[\alpha]_D^{20}$ =-31.7 (c=1.52); ¹H NMR δ 0.87 (t, 3H, R, 7.2Hz), 1.26, 1.36, 1.47 (4s, 12H, H_{7,7}, H_{8,8}), 1.31 (m, 2H, R), 1.58 (m, 2H, R), 2.31 (q, 2H, CH₂, 7.5Hz), 3.95-4.04 (m, 2H, H_{6,6}), 4.16 (m, 2H, H₄, H₅), 4.43 (d, 1H, H₂, 3.7Hz), 5.22 (d, 1H, H₃, 2.0Hz), 5.83 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 13.5, 22.0, 25.1, 26.1, 26.6, 26.6, 26.8, 33.8, 67.2, 72.3, 75.7, 79.8, 83.2, 104.9, 109.1, 112.1, 172.2; IR (C=O) 1740; Anal. Calcd for C₁₇H₂₈O₇: C, 59.29, H, 8.19, Found: C, 59.28, H, 8.23; M.S.(CI): 345 (M⁺+1, 100), 287 (98), 101 (5).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-3-methyl butanoate 2c.

Yield 95%; mp 28-30°C; $[\alpha]_D^{20}$ =-31.9(c=1.3); ¹H NMR δ 0.96 (d, 6H, R, 6.3Hz), 1.29, 1.30, 1.39, 1.51 (4s, 12H, H_{7,7'}, H_{8,8'}), 2.11 (m, 1H, R), 2.22 (d, 2H, CH₂, 7.3Hz), 3.96-4.08 (m, 2H, H_{6,6'}), 4.18 (m, 2H, H₄, H₅), 4.46 (d, 1H, H₂, 3.7Hz), 5.28 (d, 1H, H₃, 2.1Hz), 5.86 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 22.2, 25.0, 25.7, 26.1, 26.1, 26.6, 43.2, 67.3, 72.2, 75.6, 79.8, 83.3, 104.9, 109.2, 112.1, 171.5; IR (C=O) 1740; Anal. Calcd for C₁₇H₂₈O₇: C, 59.29, H, 8.19, Found: C, 59.36, H, 8.35; M.S.(EI): 329 (M+-15, 21), 101 (60), 85 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl hexanoate 2d.

Yield 91%; pale yellow oil; $[\alpha]_D^{20}$ =-31.3(c=1.0); ¹H NMR δ 0.87 (t, 3H, R, 6.9Hz), 1.28, 1.28, 1.38, 1.49 (4s, 12H, H_{7,7}, H_{8,8}), 1.28 (m, 4H, R), 1.62 (m, 2H, R), 2.31 (d, 2H, CH₂, 7.5Hz), 4.00-4.05 (m, 2H, H_{6,6}), 4.19 (m, 2H, H₄, H₅), 4.44 (d, 1H, H₂, 3.7Hz), 5.24 (d, 1H, H₃, 1.7Hz), 5.84 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 13.8, 22.1, 24.5, 25.1, 26.1, 26.6, 26.7, 31.0, 34.1, 67.2, 72.3, 75.7, 79.8, 83.3, 104.9, 109.2, 112.1, 172.3; IR (C=O) 1740; Anal. Calcd for C₁₈H₃₀O₇: C, 60.31, H, 8.44, Found: C, 60.33, H, 8.87; M.S.(CI) : 343 (M⁺-15, 21), 301 (100); HR MS (CI) Calcd for C₁₈H₃₀O₇: 359.2068, Found: 359.2068

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-4-methyl pentanoate 2e.

Yield 92%; pale yellow oil; $[\alpha]_D^{20}$ =-31.3(c=0.6); ¹H NMR δ 0.86 (t, 6H, R, 6.1Hz), 1.26, 1.27, 1.36, 1.48 (4s, 12H, H_{7,7}, H_{8,8}), 1.48 (m, 1H, R), 1.50 (m, 2H, R), 2.31 (d, 2H, CH₂, 7.2Hz), 3.95-4.04 (m, 2H, H_{6,6}), 4.17 (m, 2H, H₄, H₅), 4.43 (d, 1H, H₂, 3.7Hz), 5.22 (d, 1H, H₃, 2.0Hz), 5.83 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 22.1, 25.1, 26.1, 26.6, 27.4, 27.4, 32.2, 33.5, 67.2, 72.3, 75.7, 79.8, 83.2, 104.9, 109.2, 112.1, 172.4; IR (C=O) 1740; Anal. Calcd for C₁₈H₃₀O₇ : C, 60.31, H, 8.44, Found : C, 60.50, H, 8.39; M.S.(EI) : 343 (M⁺-15, 30), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-3,3-dimethyl butanoate 2f.

Yield 93%; mp 72-74°C; $[\alpha]_D^{20}$ =-31.1(c=1.4); ¹H NMR δ 1.01 (s, 9H, R), 1.27, 1.28, 1.37, 1.51 (4s, 12H, H_{7,7}', H_{8,8}'), 2.21 (s, 2H, CH₂), 3.99-4.09 (m, 2H, H_{6,6}'), 4.20 (m, 2H, H₄, H₅), 4.46 (d, 1H, H₂, 3.7Hz), 5.24 (d, 1H, H₃, 2.6Hz), 5.85 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 25.1, 26.1, 26.6, 26.6, 29.5, 30.8, 47.8, 67.4, 72.2, 75.7, 79.8, 83.2, 104.9, 109.2, 112.2, 170.8; IR (C=O) 1730; Anal. Calcd for C₁₈H₃₀O₇ : C, 60.31, H, 8.44, Found : C, 60.50, H, 8.51; M.S.(EI) : 343 (M⁺-15, 13), 101 (74), 43 (100).

General procedure for ketene acetals 3a-f: To a cooled solution (-70°C) of lithium diisopropylamide (7.5 mmol), (prepared at 0°C from n-butyllithium in hexane (2.5M, 3ml, 7.5 mmol) and diisopropylamine (7.5 mmol) in 15 ml of dry THF), was added successively trimethylsilylchloride (7.5 mmol), and during 6 min, ester 2a-f (5 mmol) in 2 ml of THF. Agitation was continued for 3 hours at this temperature and the solution was slowly warmed up to room temperature (3 hours). The solvents were removed under vacuo, and the residue was diluted with 40 ml of pentane and centrifuged. The upper solution was then collected and concentrated to afford crude 3a-f.

$1-[1,2;5,6-Di-O-(1-methylethylidene)-\alpha-D-glucofuranosyloxy]-1-trimethylsilyloxy-prop-1-ene 3a.$

¹H NMR δ 0.23 (s, 9H, SiMe₃), 1.45 (d, 3H, R, 6.6Hz), 1.30, 1.32, 1.40, 1.50 (4s, 12H, H_{7,7'}, H_{8,8'}), 3.72-3.77 (2q, 1H, =CHR,(E/Z: 90/10), 6.6Hz), 4.03-4.09 (m, 2H, H_{6,6'}), 4.22 (dd, 1H, H₄, 3.0Hz, 7.2Hz), 4.35 (dd, 1H, H₅, 7.2Hz, 6.0 Hz), 4.53 (d, 1H, H₂, 3.7Hz), 4.61 (d, 1H, H₃, 3.0Hz), 5.86 (d, 1H, H₁, 3.7Hz); IR (C=O) 1680; M.S.(EI) for $C_{18}H_{32}SiO_7$: 388 (M⁺, 1), 373 (M⁺-15, 5), 101 (100), 73 (80).

The E configuration of the predominant isomer was established by N.O.E.D.S. experiments: irradiation of the trimethylsilyl group (0.23 ppm) lead to 1.75% NOE effect on the vinylic hydrogen (3.77 ppm) of the major isomer, and to 0% NOE effect on the vinylic hydrogen (3.72 ppm) of the minor isomer.

1-[1,2;5,6-Di-O-(1-methylethylidene)- α -D-glucofuranosyloxy]-1-trimethylsilyloxy-pent-1-ene 3b.

¹H NMR δ 0.21 (s, 9H, SiMe₃), 0.84 (t, 3H, R, 7.3Hz), 1.26, 1.29, 1.38, 1.46 (4s, 12H, H_{7,7}, H_{8,8}), 1.26 (m, 2H, R), 1.83 (m, 2H, R), 3.74 (t, 1H, =CHR, 7.2Hz), 3.99-4.04 (m, 2H, H_{6,6}), 4.19 (m, 1H, H₄), 4.29 (m, 1H, H₅), 4.52 (d, 1H, H₂, 3.7Hz), 4.57 (d, 1H, H₃, 3.0Hz), 5.83 (d, 1H, H₁, 3.7Hz); IR (C=O) 1685; M.S.(CI) for $C_{20}H_{36}SiO_7$: 417 (M⁺+1, 100), 401 (M⁺-15, 10), 359 (28), 287 (41).

$1-[1,2;5,6-Di-O-(1-methylethylidene)-\alpha-D-glucofuranosyloxy]-1-trimethylsilyloxy-3-methyl-but-1-ene 3c.$

¹H NMR δ 0.23 (s, 9H, SiMe₃), 0.90 (d, 6H, R, 6.8Hz), 1.29, 1.33, 1.42, 1.50 (4s, 12H, H_{7,7}, H_{8,8}), 2.42 (m, 1H, R), 3.65 (d, 1H, =CHR, 9.1Hz), 4.03-4.08 (m, 2H, H_{6,6}), 4.22 (dd, 1H, H₄, 3.0Hz, 6.9Hz), 4.34 (dd, 1H, H₅, 6.9Hz, 6.3Hz), 4.56 (d, 1H, H₂, 3.7Hz), 4.59 (d, 1H, H₃, 3.0Hz), 5.87 (d, 1H, H₁, 3.7Hz); IR (C=O) 1680; M.S.(EI) for $C_{20}H_{36}SiO_7$: 416 (M+, 5), 401 (M+-15, 19), 101 (100), 73 (86).

$1-[1,2;5,6-Di-O-(1-methyleithylidene)-\alpha-D-glucofuranosyloxy]-1-trimethylsilyloxy-hex-1-ene 3d.$

¹H NMR δ 0.21 (s, 9H, SiMe₃), 0.85 (m, 3H, R), 1.29, 1.33, 1.42, 1.50 (4s, 12H, H_{7,7}', H_{8,8}'), 1.27 (m, 4H, R), 1.87 (m, 2H, R), 3.74 (t, 1H, =CHR, 7.3Hz), 4.02-4.08 (m, 2H, H_{6,6}'), 4.20 (dd, 1H, H₄, 3.0Hz, 6.7Hz), 4.29 (dd, 1H, H₅, 6.7Hz, 5.6Hz), 4.52 (d, 1H, H₂, 3.7Hz), 4.57 (d, 1H, H₃, 3.0Hz), 5.84 (d, 1H, H₁, 3.7Hz); IR (C=O) 1685; M.S.(CI) for $C_2H_{38}SiO_7$: 431 (M⁺+1, 100), 415 (M⁺-15, 13).

$1-[1,2;5,6-Di-O-(1-methylethylidene)-\alpha-D-glucofuranosyloxy]-1-trimethylsilyloxy-4-methyl-pent-1-ene 3e.$

¹H NMR δ 0.23 (s, 9H, SiMe₃), 0.84 (d, 6H, R, 6.6Hz), 1.27, 1.31, 1.40, 1.48 (4s, 12H, H_{7,7}', H_{8,8}'), 1.48 (m, 1H, R), 1.77 (m, 2H, R), 3.76 (t, 1H, =CHR, 7.5Hz), 4.01-4.06 (m, 2H, H_{6,6}'), 4.21 (dd, 1H, H₄, 3.0Hz, 6.8Hz), 4.30 (dd, 1H, H₅, 6.8Hz, 5.5Hz), 4.53 (d, 1H, H₂, 3.7Hz), 4.58 (d, 1H, H₃, 3.0Hz), 5.85 (d, 1H, H₁, 3.7Hz); IR (C=O) 1685; M.S.(EI) for C₂₁H₃₈SiO₇: 430 (M+, 2), 415 (M+-15, 6), 101 (95), 73 (100).

$1-[1,2;5,6-Di-O-(1-methylethylidene)-\alpha-D-glucofuranosyloxy]-1-trimethylsilyloxy-3,3-dimethyl-but-1-ene 3f. \\$

¹H NMR δ 0.22 (s, 9H, SiMe₃), 1.01 (s, 9H, R), 1.27, 1.31, 1.40, 1.48 (4s, 12H, H_{7,7}', H_{8,8}'), 3.73 (s, 1H, =CHR), 4.01-4.08 (m, 2H, H_{6,6}'), 4.18 (dd, 1H, H₄, 3.1Hz, 5.9Hz), 4.30 (dd, 1H, H₅, 5.9 & 6.0Hz),

4.54 (d, 1H, H_2 , 3.7Hz), 4.69 (d, 1H, H_3 , 3.1Hz), 5.83 (d, 1H, H_1 , 3.7Hz); IR (C=O) 1680; M.S.(EI) for $C_{21}H_{38}SiO_7$: 415 (M+-15, 23), 101 (100), 73 (25).

General procedure for esters 4a-f and 5a-f: N-halosuccinimide (7.5 mmol) was added to a cooled solution (-70°C) of 3a-f (5 mmol) in 50 ml of dry THF. After 1 hour, 50 ml of aqueous sodium thiosulfate (0.4M), were added and the mixture was extracted with Et₂O. The organic layer was washed with sodium thiosulfate and water, dried over anhydrous magnesium sulfate, and concentrated to afford crude ester 4a-f and 5a-f, on which d.e. is determinated thanks to GC analysis (column HP-1, 1=25m, d=0.25mm).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-chloro propanoate 4a.

¹H NMR δ 1.27, 1.28, 1.37, 1.49 (4s, 12H, $H_{7,7}$, $H_{8,8}$), 1.68 (d, 3H, R, 6.9Hz), 3.97-4.10 (m, 2H, $H_{6,6}$), 4.20 (m, 2H, H_4 , H_5), 4.39 (q, 1H, CHCl, 6.9Hz), 4.47 (d, 1H, H_2 , 3.7Hz), 5.30 (d, 1H, H_3 , 2.4Hz), 5.87 (d, 1H, H_1 , 3.7Hz); ¹³C NMR δ 21.2, 25.1, 26.1, 26.6, 26.6, 52.1, 67.4, 72.1, 77.2, 79.9, 83.0, 105.0, 109.3, 112.4, 168.4; IR (C=O) 1745; M.S.(EI) for $C_{15}H_{23}ClO_7$: 337 (M+-15, 12), 335 (M+-15, 31), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-chloro pentanoate 4b.

¹H NMR δ 0.92 (t, 3H, R, 7.4Hz), 1.27, 1.28, 1.37, 1.49 (4s, 12H, H_{7,7}, H_{8,8}), 1.46 (m, 2H, R), 1.93 (m, 2H, R), 3.95-4.09 (m, 2H, H_{6,6}), 4.21 (m, 2H, H₄, H₅), 4.29 (t, 1H, CHCl), 4.46 (d, 1H, H₂, 3.7Hz), 5.29 (d, 1H, H₃, 1.5Hz), 5.87 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 13.2, 19.1, 25.0, 26.1, 26.6, 26.6, 36.6, 56.7, 67.4, 72.1, 77.0, 79.9, 82.9, 105.0, 109.3, 112.4, 168.1; IR (C=O) 1745; M.S.(CI) for C₁₇H₂₇ClO₇: 379 (M⁺+1, 100), 363 (M⁺-15, 8), 321 (40), 287 (48).

1,2:5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-chloro-3-methyl butanoate 4c.

¹H NMR δ 1.02 (d, 6H, R, 6.8Hz), 1.26, 1.28, 1.37, 1.49 (4s, 12H, H_{7,7}', H_{8,8}'), 2.25 (m, 1H, R), 3.95-4.09 (m, 2H, H₆, H₆'), 4.08 (d, 1H, CHC1, 7.2Hz), 4.20 (m, 2H, H₄, H₅), 4.44 (d, 1H, H₂, 3.7Hz), 5.30 (d, 1H, H₃, 2.3Hz), 5.87 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 18.1, 19.4, 25.0, 26.1, 26.6, 26.6, 32.6, 64.0, 67.5, 72.0, 77.0, 79.9, 82.9, 105.0, 109.3, 112.4, 167.7; IR (C=O) 1740; M.S.(EI) for C₁₇H₂₇ClO₇: 365 (M⁺-15, 11), 363 (M⁺-15, 31), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-chloro hexanoate 4d.

¹H NMR δ 0.88 (t, 3H, R, 7.0Hz), 1.27, 1.28, 1.37, 1.49 (4s, 12H, H_{7,7}, H_{8,8}), 1.35 (m, 4H, R), 2.00 (m, 2H, R), 3.96-4.10 (m, 2H, H_{6,6}), 4.18 (m, 2H, H₄, H₅), 4.26 (t, 1H, CHCl, 7.2Hz), 4.45 (d, 1H, H₂, 3.7Hz), 5.29 (d, 1H, H₃, 2.0Hz), 5.86 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 13.7, 21.9, 25.0, 26.1, 26.6, 26.7, 27.9, 34.4, 57.0, 67.4, 72.1, 77.1, 79.9, 83.0, 105.0, 109.3, 112.4, 168.1; IR (C=O) 1750; M.S.(EI) for C₁₈H₂₉ClO₇: 379 (M+-15, 10), 377 (M+-15, 29), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)- α -D-glucofuranosyl-2-chloro-4-methyl pentanoate 4e.
¹H NMR δ 0.94 (d, 6H, R, 6.8Hz), 1.30, 1.31, 1.40, 1.51 (4s, 12H, H_{7,7}', H_{8,8}'), 1.65 (m, 1H, R), 1.80 (m, 2H, R), 3.98-4.11 (m, 2H, H_{6,6}'), 4.20 (m, 2H, H₄, H₅), 4.31 (t, 1H, CHCl, 7.0Hz), 4.48 (d, 1H, H₂, 3.7Hz), 5.32 (d, 1H, H₃, 2.0Hz), 5.90 (d, 1H, H₁, 3.7Hz); IR (C=O) 1750; M.S.(CI) for C₁₈H₂₉ClO₇: 395 (M⁺+1, 23), 393 (M⁺+1, 23), 379 (M⁺-15, 13), 377 (M⁺-15, 39), 101 (44), 100 (100).

1,2;5,6-Di-O-(1-methylethylidene)- α -D-glucofuranosyl-2-chloro-3,3-dimethyl butanoate 4f.
¹H NMR δ 1.08 (s, 9H, R), 1.24, 1.28, 1.36, 1.49 (4s, 12H, H_{7,7'}, H_{8,8'}), 3.94-4.06 (m, 2H, H_{6,6'}), 4.06 (s, 1H, CHCl), 4.16 (m, 2H, H₄, H₅), 4.45 (d, 1H, H₂, 3.7Hz), 5.26 (d, 1H, H₃, 2.2Hz), 5.85 (d, 1H, H₁, 3.7Hz);
¹³C NMR δ 25.0, 26.1, 26.3, 26.6, 26.6, 35.1, 66.8, 67.6, 72.0, 77.0, 79.9, 83.0, 105.0, 109.3, 112.4, 167.5; IR (C=O) 1740; M.S.(EI) for C₁₈H₂₉ClO₇: 379 (M+-15, 10), 377 (M+-15, 29), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-bromo propanoate 5a.

¹H NMR δ 1.28, 1.28, 1.38, 1.50 (4s, 12H, H_{7,7}', H_{8,8}'), 1.82 (d, 3H, R, 6.9Hz), 3.97-4.15 (m, 2H, H_{6,6}'), 4.21 (m, 2H, H₄, H₅), 4.36 (q, 1H, CHCl, 6.9Hz), 4.48 (d, 1H, H₂, 3.6Hz), 5.29 (d, 1H, H₃, 2.8Hz), 5.88 (d, 1H, H₁, 3.6Hz); ¹³C NMR δ 21.3, 25.1, 26.1, 26.7, 26.7, 39.4, 67.4, 72.1, 77.0, 80.0, 82.7, 105.0, 109.4, 112.4, 169.0; IR (C=O) 1745; M.S.(EI) for C₁₅H₂₃BrO₇: 381 (M⁺-15, 22), 379 (M⁺-15, 22), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-bromo pentanoate 5b.

¹H NMR δ 0.91 (t, 3H, R, 7.3Hz), 1.26, 1.28, 1.36, 1.49 (4s, 12H, H_{7,7}, H_{8,8}), 1.44 (m, 2H, R), 1.98 (m, 2H, R), 3.98 (m, 1H, CHCl), 4.06-4.23 (m, 2H, H_{6,6}), 4.18 (m, 2H, H₄, H₅), 4.45 (d, 1H, H₂, 3.7Hz), 5.29 (d, 1H, H₃, 1.0Hz), 5.86 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 13.2, 20.3, 25.0, 26.1, 26.6, 26.6, 36.5, 45.1, 67.4, 72.0, 76.9, 80.0, 82.8, 105.0, 109.3, 112.4, 168.3; IR (C=O) 1745; M.S.(CI) for C₁₇H₂₇BrO₇: 425 (M⁺+1, 100), 423 (M⁺+1, 100), 365 (34), 101 (11).

1,2;5,6-Di-O-(1-methylethylidene)- α -D-glucofuranosyl-2-bromo-3-methyl butanoate 5c.
¹H NMR δ 1.02 (d, 6H, R, 6.6Hz), 1.25, 1.27, 1.36, 1.48 (4s, 12H, H_{7,7}, H_{8,8}), 2.18 (m, 1H, R), 3.94-4.09 (m, 2H, H_{6,6}), 3.98 (d, 1H, CHCl, 7.2Hz), 4.17 (m, 2H, H₄, H₅), 4.43 (d, 1H, H₂, 3.7Hz), 5.28 (d, 1H, H₃, 2.5Hz), 5.86 (d, 1H, H₁, 3.7Hz); ¹³C NMR δ 19.7, 19.9, 25.0, 26.1, 26.6, 26.6, 32.1, 54.0, 67.5, 72.0, 76.9, 79.9, 82.8, 105.0, 109.3, 112.4, 167.8; IR (C=O) 1740; M.S.(EI) for C₁₇H₂₇BrO₇: 409 (M+-15, 48), 407 (M+-15, 47), 101 (100).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-bromo hexanoate 5d.

¹H NMR δ 0.88 (t, 3H, R, 6.9Hz), 1.27, 1.28, 1.37, 1.49 (4s, 12H, H_{7,7}, H_{8,8}), 1.35 (m, 4H, R), 2.00 (m, 2H, R), 3.98-4.07 (m, 2H, H_{6,6}), 4.15 (m, 2H, H₄, H₅), 4.18 (m, 1H, CHCl), 4.45 (d, 1H, H₂, 3.4Hz), 5.29 (d, 1H, H₃, 2.0Hz), 5.86 (d, 1H, H₁, 3.4Hz); ¹³C NMR δ 13.7, 21.9, 25.1, 25.6, 26.1, 26.6, 26.6, 34.4, 45.3, 67.4, 72.1, 76.9, 80.0, 82.8, 105.0, 109.3, 112.4, 168.1; IR (C=O) 1740; M.S.(CI) for $C_{18}H_{29}BrO_7$: 439 (M⁺+1, 96), 437 (M⁺+1, 100), 379 (34), 101 (8).

1,2;5,6-Di-O-(1-methylethylidene)-α-D-glucofuranosyl-2-bromo-4-methyl pentanoate 5e.

1H NMR δ 0.92 (d, 6H, R, 6.8Hz), 1.29, 1.31, 1.40, 1.52 (4s, 12H, H_{7,7}', H_{8,8}'), 1.75 (m, 1H, R), 1.90 (m, 2H, R), 3.98-4.12 (m, 2H, H_{6,6}'), 4.20 (m, 2H, H₄, H₅), 4.27 (t, 1H, CHCl, 7.6Hz), 4.48 (d, 1H, H₂, 3.7Hz), 5.32 (d, 1H, H₃, 3.1Hz), 5.90 (d, 1H, H₁, 3.7Hz); IR (C=O) 1745; M.S.(CI) for C₁₈H₂9BrO₇: 439

 $(M^{+}+1, 62), 437 (M^{+}+1, 66), 301 (99), 278 (100).$

1,2;5,6-Di-O-(1-methylethylidene)- α -D-glucofuranosyl-2-bromo-3,3-dimethyl butanoate 5f.
¹H NMR δ 1.11 (s, 9H, R), 1.24, 1.27, 1.36, 1.48 (4s, 12H, H_{7,7}, H_{8,8}), 3.92-4.07 (m, 2H, H_{6,6}), 4.10 (s, 1H, CHCl), 4.16 (m, 2H, H₄, H₅), 4.42 (d, 1H, H₂, 3.6Hz), 5.28 (d, 1H, H₃, 2.2Hz), 5.84 (d, 1H, H₁, 3.6Hz);
¹³C NMR δ 25.2, 26.0, 26.7, 26.8, 26.8, 34.3, 57.8, 67.6, 72.0, 77.0, 79.9, 82.8, 105.0, 109.3, 112.3, 167.5; IR (C=O) 1755; M.S.(CI) for C₁₈H₂₉BrO₇: 439 (M⁺+1, 94), 437 (M⁺+1, 100), 401 (98), 381 (42).

General procedure for hydrolysis to 6a-f and 7a-f:

a) Method A:31

The crude ester 4a-d,f or 5a-d,f (5 mmol) was dissolved in a cooled mixture (0°C) of 75 ml of THF and 25 ml of water. Hydrogen peroxide (30%WT, 1.8 ml, 20 mmol) was first added, followed by 10 mmol of LiOH. The saponification was monitored by GC following the signal corresponding to ester 4a-d,f or 5a-d,f. About half an hour after, the reaction was completed, the excess of peroxide was destroyed by adding 10 % excess of a 1.5N Na₂SO₃ aqueous solution. The absence of peroxide was controlled using Quantofix peroxide, and 2-haloalkanoic acids 6a-d,f or 7a-d,f were isolated after acid work up and distillation. 1,2;5,6-di-O-(1-methylethylidene)-α-D-glucofuranose 1 was retrieved with 80% yield.

Optical data of enantiomerically pure 2-haloacids:

| Acid | literature value | reference | Acid | literature value | reference |
|------------------|------------------------------------------------------------|-----------|------------|------------------------------------------------------------|-----------|
| ÇI OH | $[\alpha]_D$ =-14.6 (neat) | 27b | Br → OH | $[\alpha]_D$ =-30.9 (c=1, | 27. |
| , II | [α] _D =-15.9 (c=1, CHCl ₃ , 20°C) | 9b | , II | CHCl ₃ , 24°C) | 27a |
| СІ | $[\alpha]_{D}$ =-1.47 (neat) | 27b | В | [α] _D =-21.1 (c=1, CHCl ₃ , 24°C) | 27a |
| OH OH | [\alpha]_D=-11.7 (c=1.1, CHCl ₃ , 20°C) | 9b | | | |
| OH | $[\alpha]_{D}$ =-33.1 (neat) | 27b | Вг | [α] _D =-65.3 (c=2, CHCl ₃ , 24°C) | 27a |
| → CI CI OH | [α] _D =+35.1 (c=1, MeOH, 20°C) | 33 | | | |

b) Method B:32

The crude ester 4a,c,e or 5e (5 mmol) was dissolved in a minimum of acetone (about 5 ml); 10 ml of an aqueous solution of HCl (2.4N) were added, and the solution was heated to reflux. The hydrolysis was monitored by GC. After about one hour, acetone was removed under vacuo, and the aqueous layer was

extracted with Et₂O. The organic layers combined were washed with water, and dried over sodium sulfate. After evaporation under vacuo, the residue was distilled to afford 2-haloalkanoic acids **6a.c.e** or **7e.**

c) Method C:

The crude ester 4a,c-f or 5a,c,e (5 mmol) was dissolved in a cooled mixture (0°C) of 10 ml of acetonitrile, 10 ml of hexanes, 10 ml of water, and 12.5 mmol of LiOH. The saponification was monitored by GC. After 2 hours to 7 days at room temperature, depending on the alkyl chain and on the nature of the halogen, 2-haloalkanoic acids 6a,c-f and 7a,c,e were isolated after acid work up and distillation. 1,2;5,6-di-O-(1-methylethylidene)-α-D-glucofuranose 1 was retrieved with 70% yield.

General procedure for the derivatization of 6 and 7 into their t-butylamides: 10 mg of 2-haloacid were treated with an excess of thionyl chloride (1 ml), overnight at room temperature or 2 hours at 40°C. The excess of thionyl chloride was evaporated, and 0.5 ml of anhydrous ether were added to the residue. The solution was cooled down to 0°C before adding dropwise 1.2 ml of a 2% t-butylamine in anhydrous ether solution. The mixture was evaporated. The residue was taken by a small amount of ether, filtered, and evaporated. The crude t-butylamide free from hydrochloride salt was dissolved in dichloromethane for the GC analysis on the chirasil-D-Val column.

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- 29. When, the reaction of two prochiral E and Z isomers leads to different predominant stereoisomers, the addition of the electrophilic reagent is directed by the interaction of the chiral moiety with the three substituents of the prostereogenic α -center, the β -carbon atom and its two substituents behaving as a whole, i.e. as one of the three substituents of the sp² α -carbon atom.

On the contrary the same predominant stereoisomer is obtained if the recognition involves only the β -carbon substituents, the α carbon atom and its two substituents behaving as a whole.

This interpretation³⁴ can be generalized to the aldolisation, for example the diastereoselective condensation of ketene acetals on benzaldehyde reported by Gennari, C.; Columbo, G.; Bertoli, G.; Schimperma, C. *J. Org. Chem.* 1987, 52, 2754, is directed by the β -carbon substituents of the ketene acetal.

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